



LE 9000/1000 & LEX 1000 Recommended Maintenance Procedures

Every Day:

- Rinse grinding chamber out with water (I use a 1.25gal garden sprayer). Make sure to get behind the wheels and SFB unit, be careful not to spray water in the top near the LMU.
- Close tracer covers (use old Leap tape to clean out the Tracer tray).
- Clean the outside of edger with soft towel. (Magic Erasers work AWESOME)
- Clean door glass with warm soapy water and dry with a microfiber cloth. (Never keep door closed overnight)
- Keep area around the edger dry and free from debris.
- Turn power off when machine is not in use.
- Check water amount in Tank and Pump.

Once a Weeks:

- Calibrate the Tracer every Monday to keep your Edger on size!
- Change the water and clean the Tank and Pump System every 30~40 job. Replace the nylon filter (sock) at the end of the drain tube. Higher users may need to clean and refill your tank on a daily or twice weekly basis. You can never change the water to much! If you edge mostly CR-39 and Hi-Index change the water more often, if you do mostly Poly and Trivex change the sock more often.

Every Month

- Open the top edger cover (with power cord unplugged) and perform the following:
- Using three-in-one oil, place a few drops in center hole above right side chucking assembly.
- Inspect for water leaks on interior of the Edger.
- Clean black sensors with a Q-tip and a dab of alcohol.(weekly with high Trivex users)
- Check and clear any debris from the LMU assembly and the SFB/Groove assembly.
- Clean and lubricate the rubber seal on the right side of chucking shaft.
- Lubricate the worm gear that the chucking assembly rides up & down on.
- Vacuum out any lens debris in the interior of the Edger. **Note: Do not use a blower.**

Recommendation

- Use only 3M Leap III blocking pads and a Pliable blocking system. This will almost eliminate slippage! On A-B A/R coatings clean lenses free of dust and finger prints and use a 1712LSE Leap Tape. For C-D A/R coatings clean lenses free of dust and finger prints and use the 1712N Leap tape (only available through Santinelli) place paper side to the block and the cellophane side to the lens. (do not use secure edge plus)

Any questions please contact [theFinishingLab](http://theFinishingLab.com) at Info@theFinishingLab.com or call us Direct at 510.815.4466